MA		中国认可国际互认
230020349729		を で NAS L0354
Low-voltage switchgea	TEST REPORT IEC 60947-2 ar and controlgear - Part	2: Circuit-breakers
Report Reference No.: A231303		
Tested by (name + signature):	CHEN ZHOU / LI HAIDA	Restor \$195
Approved by (name + signature):	WU XIAOYANG	曼 vy Pro
Date of issue: 2024.03.26		
Standard: IEC 60947-2:2019	ND TECHNOLOG	SV A
Test conclusion	The items tested meet the stand	ard requirements.
Testing Laboratory	Zhejiang Academy of Science and	Technology for Inspection &
Address	699 Jixian Road Economic and To Zone.Ruian.Zhejlang Chitat 测专用	echnological Development
Post code	325200	WEIGHT
Tel/Fax	+86 0577-66683218	
Email	mybake@126.com	
Applicant's Name	MAJE DO NE IND E COM DE MA ROD PE 05 LOTE 1 QUADRA A L DUMONT. TIUMA, SAO LOUREN BRAZIL	TERIAIS ELETRICOS LTDA OT 01ST. IND SANTOS ICO DA MATA. 54737-200,
Test item description		
Trademark	ELETROMAR	
Manufacturer Model and/or type reference ·······.:	1	
General remarks This report is not valid without official set The test results presented in this report This report shall not be reproduced, laboratory. Any objection should be raised to the te	eal and signatures. relate only to the object tested. except in full, without the written sting laboratory in 15 days since the	approval of the Issuing testing e day this report be received.

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ne following tests were do	ne on the samples	S.
	Sub-clause	Sample number
	8.3.3.2	#1,#10
	8.3.3.3	#1,#10
	8.3.3.4	#1,#10
	8.3.3.5	#1,#10
	8.3.3.6	#1,#10
	8.3.3.7	#1,#10
	8.3.3.8	#1,#10
IEC 60947-2	8.3.3.10	#1,#10
Test according to sub-	8.3.4.2	#2,#3,#4,#11,#12,#13
clause	8.3.4.3	#2,#3,#4,#11,#12,#13
	8.3.4.4	#2,#3,#4,#11,#12,#13
	8.3.4.5	#2,#3,#4,#11,#12,#13
	8.3.4.6	#2,#3,#4,#11,#12,#13
	8.3.5.2	#5,#6,#7,#14,#15,#16
	8.3.5.3	#5,#6,#7,#14,#15,#16
	8.3.5.4	#5,#6,#7,#14,#15,#16
	8.3.5.5	#5,#6,#7,#14,#15,#16
	Annex H	#8,#17
IEC 60947-1	9.2.5.2	#9,#18
Fest according to sub-	8.1.4	#9,#18
clause	8.1.2.2	#9,#18

Summary of testing:

This test report is issued to replace the previous test report No.A231303 date 2023-09-22 for the rating of the products / is added. All the tests are performed according to the Table 10 to verified the products with different rated current. The rating of the products is list on page 5 General product information.

Photos:#1





Elet	inoi	1217	
Modelo Disjunto NBR IE in indice	CAH or Termo C 60947 Ida no N	omagnéti /-2 /anipulae	co dor
Ue 230V~ 400V~	lcu 25kA 20kA	lcs 20kA 15kA	
UI 690V Uimp 5k 50/60 H Cat. A 40°C Ind. Bra	z alielra		

Page 4 of 147

#4





Eletromar

Modeio CAH Disjuntor Termomagnético NBR IEC 60947-2 in Indicada no Manipulador

Ue Icu Ics 230V~ 25kA 18kA 400V~ 15kA 10kA

UI 690V~ Ulmp 5kV 50/60 Hz Cat. A 40°C Ind. Brasileira

Page 5 of 147

#10





Eleti	roni	har	
Modelo Disjunto NBR IEC in indica	CAH r Termo C 60947 Ida no N	omagné 7-2 vianipula	tico ador
Ue 230V~ 400V~	lcu 25kA 20kA	ics 20kA 15kA	
Ui 690V Uimp 5k 50/60 H Cat. A 40°C	elloira		
11141 2014	2011 1 40 1 1 mil		

#13





Possible test case verdicts:		
- test case does not apply to the test object	: N/A	
- test object does meet the requirement: P (Pass)		
- test object does not meet the requirement	: F (Fall)	
Date of receipt of test item	: 2023.12.21	
Date (s) of performance of tests	: 2023.12.21~2024.01.15	
General remarks:		
The test results presented in this report relate only This report shall not be reproduced, except in full, laboratory. "(see Enclosure #)" refers to additional informatio "(see appended table)" refers to a table appended	to the object tested. without the written approval of the Issuing testing on appended to the report. to the report.	
Throughout this report a 🗌 comma / 🖂 point	is used as the decimal separator.	
General product information:		
test samples information:		
#1: 3P,Ue=400V,In=150A,Uimp=5kV,Ui=690V,F	Reference temperature:+40°C	
#2: 3P,Ue=400V,In=150A,Ics=10kA #3: 3P,	Ue=230V,In=150A,Ics=18kA	
#4: 3P,Ue=230V,In=40A,Ics=18kA #5: 3P,	Ue=400V,In=150A,Icu=15kA	
#6: 3P,Ue=230V,In=150A,Icu=25kA #7: 3P,	Ue=230V,In=40A,Icu=25kA	
#8: 3P,Ue=400V,In=150A,I _{IT} =1.8kA,Reference te	mperature:+40°C	
#9: 3P,Ue=400V,In=150A,Pollution degree:3,Mat	erial group:IIIa	
#10: 3P,Ue=400V,In=250A,Uimp=5kV,Ui=690V	,Reference temperature:+40°C	
#11: 3P,Ue=400V,In=250A,Ics=15kA #12: 3	3P,Ue=230V,In=250A,Ics=20kA	
#13: 3P,Ue=230V,In=125A,Ics=20kA #14:	3P.Ue=400V.In=250A.Icu=20kA	
#15: 3P.Ue=230V.In=250A.Icu=25kA #16: 1	3P.Ue=230V.In=125A.Icu=25kA	
#17: 3P Ue=400V In=250A Irr=3kA Reference fer	mperature:+40°C	
#19. 20 Lo=400 V In=250 A Dollydian domas 2 M		
+10; 5r, 0e-400v, m-230A, romation degree:3, Mi	nenai group.ma	

Page 8 of 147

IEC 60947-2

Clause	Requirement + Test	Result - Remark	Verdict

8	TESTS		_
8.3.3	TEST SEQUENCE I: GENERAL PERFORMANCE CHARACTERISTICS		_
8.3.3.2	Test of tripping limits and characteristic		
8.3.3.2.2	Short circuit releases		_
	Manufacturer's name or trademark	ELETROMAR	
	Type designation or serial number	1	
	Sample no:	#1	
	Rated operational voltage: Ue (V)	400V	
	Rated current: In (A)	150A	
	Ambient temperature -5°C~+40°C:	22.4℃	Р
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.		N/A
	Range of adjustable setting current. (A)	1500A	Р
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Electromagnetic over current releases		
	Test current: 80% of the rated, or minimum adjustable setting current: (A)	1212A	Р
	Operating time: >0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3: N-Lx:	>0.2s >0.2s >0.2s	Р
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A
	Test current: 120% of the rated, or minimum adjustable setting current: (A)	1811A	Р
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:	16.8ms 18.4ms 14.5ms	Ρ
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A
	Test current: tripping current declared for single pole operation (A)	1814A	Р

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	· · · · · · · · · · · · · · · · · · ·	· · ·	J
	Operating time: < 0,2 s in case of instantaneous release: L1: L2: L3: N:	12.1ms 10.5ms 16.5ms	Р
	Operating time: < twice time delay stated by manufacturer in case of definite time delay releases L1: L2: L3: N:		N/A
8.3.3.2.3	Overload releases		
a)	Instantaneous or definite time-delay releases		_
	Manufacturer's name or trademark		_
	Type designation or serial number		
	Sample no:		
	Rated operational voltage: Ue (V)		
	Rated current: In (A)		_
	Ambient temperature 10-40 °C :		N/A
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.		N/A
	Range of adjustable setting current. (A)		N/A
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 90% of the rated, or minimum adjustable setting current: (A)		N/A
	Operating time: >0,2s in case of instantaneous releases:		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 90% of the maximum adjustable setting current: (A)		N/A
	Operating time: >0,2s in case of instantaneous releases		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 110% of the rated, or minimum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases:		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		 N/A
	Test current: 110% of the maximum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
b)	Inverse time delay releases		—
	Manufacturer's name or trademark	ELETROMAR	_
	Type designation or serial number	/	_
	Sample no:	#1	_
	Rated operational voltage: Ue (V)	400V	_
	Rated current: In (A)	150A	_
	For releases dependent of ambient air temperature: Reference temperature	40±2°C	Р
	Test ambient temperature (°C)	40.1°C	Р
	For releases dependent on ambient air temperature, the operating characteristics shall be verified at the reference temperature, the release being energized on all phase poles. If the test made at a different ambient temperature, a correction shall be made in accordance with the manufacturer's correction temperature/current data		Р
	For thermal-magnetic releases independent of ambient temperature: Tests shall be made at 30°C and 20°C or 40°C, the release being energized on all phase poles		N/A
	For electronic releases, the operating characteristic shall be verified at the ambient temperature of the test room (see 6.1.1 of IEC 60947-1), the release being energised on all phase poles.		N/A
	Test ambient air temperature:	21.5°C	Р
	Range of adjustable setting current: (A)	150A	Р
	Releases, dependent of ambient air temperature: Reference temperature (°C)	40°C	Р
	Thermal Magnetic releases, independent of ambient air temperature: at 30°C		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)	157.9A	Р
	Conventional non-tripping time: 1h when $In \le 63A$, 2h when $In > 63A$	>2h	P

IEC 60947	-2
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IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test current: 130% of the rated, or minimum adjustable setting current: (A)	195.1A	Р
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	198s	P
8.3.3.3	Test of dielectric properties, impulse withstand vol-	tage (Uimp indicated):	_
8.3.3.4 part1	The 1,2/50µs impulse voltage shall be applied five of 1s minimum	times for each polarity at intervals	
	- rated impulse withstand voltage (kV) :	5kV	Р
	- sea level of the laboratory:	5m	Р
	- test Uimp main circuits (kV) :	7.3kV	Р
	- test Uimp auxiliary circuits (kV) :		N/A
	- test Uimp control circuits (kV) :		N/A
	- test Uimp on open main contacts (equipment suitable for isolating) (kV) :	9.8kV	Р
a)	Application of test voltage		_
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.	7.3KV	P
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.	7.3KV	P
	 iii) Between each control and auxiliary circuit not normally connected to the main circuit and: the main circuit 		N/A
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	iv) equipment suitable for isolation	9.8kV	Р
	equipment not suitable for isolation		N/A
	- no unintentional disruptive discharge during the test's		P
	Test of dielectric properties, dielectric withstand vo	oltage (Uimp not indicated):	
	- rated insulation voltage (V) :	690V	Р
	- main circuits, test voltage for 1 min (V)	1892V	Р
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A

Page 12 of 147

IEC 60947-2

Clause	Requirement + Test	Result - Remark	Verdict
	Application of test voltage		
1	with circuit-breaker in the closed position		P
	together and the frame of the circuit-breaker .		
	- between each pole and all the other poles		Р
	connected to the frame of the circuit-breaker		
2)	with the circuit-breaker in the open position and, additionally, in the tripped position, if any.		P
	- between all live parts of all poles connected together and the frame of the circuit-breaker.		P
	- between the terminals of one side connected together and the terminals of the other side connected together.		Р
b	Control and auxiliary circuits		
1)	- between all the control and auxiliary circuits which are not normally connected to the main circuit, connected together, and the frame of the circuit-breaker.		N/A
2)	- where appropriate, between each part of the control an auxiliary circuits which may be isolated from the other parts during normal operation and all the other parts connected together.		N/A
	No unintentional disruptive discharge during the tests		Р
(i)	the normal positions of operation include the tripped position, if any;		Р
(ii)	circuits incorporating solid-state devices connected to the main circuit shall be disconnected for the test;		N/A
(iii)	circuit-breakers not declared as suitable for isolation shall be tested with the test voltage applied across the poles of the main circuit, the line terminals being connected together and the load terminals being connected together.		N/A
(iv)	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 Ue, and shall not exceed 0,5mA.	L1:440V,0.006mA L2:440V,0.004mA L3:440V,0.006mA	P
(V)	circuit-breakers having a rated insulation voltage greater than 1 000 V a.c. shall be tested at a voltage of Ui + 1 200 V a.c. r.m.s. or 2 Ui whichever is the greater		N/A
(vi)	withdrawable circuit-breakers shall be subject to verification of impulse withstand voltage and shall be applied between the withdrawable unit's main contacts and their associated fixed contacts, in the disconnected position.		N/A

IEC 60947-2	
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Clause	Dequirement L Test	Desult Demark	Vordiat
Clause	Requirement + Test	Result - Remark	verdict
8.3.3.4	Mechanical operation and operational performance	e capability	
8.3.3.4.2	Construction and mechanical operation		
8.3.3.4.2.1	Construction		
	A withdrawable circuit-breaker shall be checked for the requirements stated in 7.1.2		N/A
	A circuit-breaker with stored energy operation shall be checked for compliance with 7.2.1.1.6, regarding the charge indicator and the direction of operation of manual energy storing		N/A
8.3.3.4.2.2	Mechanical operation		
	A circuit-breaker with dependent power operation shall comply with the requirements stated in 7.2.1.1.4		N/A
	A circuit-breaker with dependent power operation shall operate with the operating mechanism charged to the minimum and maximum limits stated by the manufacturer		N/A
	A circuit-breaker with stored energy operation shall comply with the requirements stated in 7.2.1.6 with the auxiliary supply voltage at 85% and 110% of the rated control supply voltage.		N/A
	It shall also be verified that the moving contacts cannot be moved from the open position when the operating mechanism is charged to slightly below the full charge as evidenced by the indicating device		P
	For a trip-free circuit-breaker it shall not be possible to maintain the contacts in the touching or closed position when the tripping release is in the position to trip the circuit-breaker		Р
	If the closing and opening times of a circuit- breaker are stated by the manufacturer, such times shall comply with the stated values		N/A
8.3.3.4.2.3	Undervoltage releases		_
	Undervoltage releases shall comply with the requirements of 7.2.1.3 of Part 1. For this purpose, the release shall be fitted to a circuit-breaker having the maximum current rating for which the release is suitable		N/A
i)	Drop out voltage		
	It shall be verified that the release operates to open the circuit-breaker between the voltage limits specified		N/A
	The voltage shall be reduced from rated voltage at a rate to reach 0 V in approximately 30 s		N/A
	The test for the lower limit is made without current in the main circuit and without previous heating of the release coil		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	In the case of a release with a range of rated voltages, this test applies to the maximum voltage of the range		N/A
	The test for the upper limit is made starting from a constant temperature corresponding to the application of rated control supply voltage to the release and rated current in the main poles of the circuit-breaker		N/A
	This test may be combined with the temperature- rise test of 8.3.3.7		N/A
	In the case of a release with a range of rated voltages, this test is made at both the minimum and maximum rated control supply voltages		N/A
ii)	Test for limits of operation		<u> </u>
	Starting with the circuit-breaker open, at the temperature of the test room, and with the supply voltage at 30% rated maximum control supply voltage, it shall be verified that the circuit-breaker cannot be closed by the operation of the actuator		N/A
	When the supply voltage is raised to 85% of the minimum control supply voltage, it shall be verified that the circuit-breaker can be closed by the operation of the actuator		N/A
iii)	Performance under overvoltage conditions		
	With the circuit-breaker closed and without current in the main circuit, it shall be verified that the undervoltage release will withstand the application of 110% rated control supply voltage for 4 h without impairing its functions		N/A
8.3.3.4.2.4	Shunt releases		
	Shunt releases shall comply with the requirements of 7.2.1.4 of Part 1. For this purpose, the release shall be fitted to a circuit- breaker having the maximum rated current for which the release is suitable		N/A
	It shall be verified that the release will operate to open the circuit-breaker at 70% rated control supply voltage when tested at an ambient temperature of + 55 °C \pm 2 °C without current in the main poles of the circuit-breaker		N/A
	In the case of a release having a range of rated control supply voltages, the test voltage shall be 70% of the minimum rated control supply voltage		N/A
8.3.3.4.3	Operational performance capability without current	t.	
	Type designation or serial number		
	Sample no:	#1	
	Rated current In (A)	150A	_
	Rated operational voltage: Ue (V)	400∨	

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IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Rated control supply voltage of closing mechanism: Uc (V)		N/A
	Rated control supply voltage of shunt releases: Uc (V)		N/A
	Rated control supply voltage undervoltage releases: Uc (V)		N/A
	Ambient temperature 10-40 °C :	23.2°C	Р
	Number of operating cycles per hour	120	Р
	Number of cycles without current (total) (closing mechanism energized at the rated Uc)	7000	Р
	Number of cycles without current (without releases)		N/A
	Applied voltage of closing mechanism (V)		N/A
	10% of total cycles for circuit-breaker with fitted shunt release: (50% at the beginning- and 50% at the end of the test.) Energized at the rated Uc		N/A
	Applied voltage: shunt releases (V)		N/A
	10% of total cycles for circuit-breaker with undervoltage releases: (50% at the beginning- and 50% at the end of the test.) Energized at the minimum rated Uc		N/A
	10 attempts to close the breaker without applied voltage at the undervoltage releases. (Shall not possible to close the circuit-breaker.)		N/A
	Applied voltage: undervoltage releases (V)		N/A
	In the case of circuit-breakers fitted with electrical or pneumatic closing devices, these devices shall be supplied at their rated control supply voltage or at their rated pressure.		N/A
	Precautions shall be taken to ensure that the temperature rises of the electrical components do not exceed the value indicated in tab. 7.		N/A
3.3.3.4.4	Operational performance capability with current.	·	
	Rated current: In (A)	150A	
	Maximum rated operational voltage: Ue (V)	400V	
	Conductor cross-sectional area (mm ²) :	50mm ²	Р
	Number of operating cycles per hour	120	Р
	Number of cycles with current (total) (closing mechanism energized at the rated Uc)	1000	Р
	Applied voltage: closing mechanism (V)		N/A

Clause	Requirement + Test	Result - Remark	Verdict
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		_
	- test voltage U/Ue = 1,0 (V):	403V	P
	- test current I/In = 1,0 (A):	151.2A	P
	- power factor/time constant:	0.81	P
	- frequency: (Hz)	50Hz	P
	- on-time (ms):	See the oscillogram NO:SSA231303-#1-01~03	Р
	- off-time (s):	30s	Р
	In the case of circuit-breakers fitted with electrical or pneumatic closing devices, these devices shall be supplied at their rated control supply voltage or at their rated pressure.		N/A
	Precautions shall be taken to ensure that the temperature rises of the electrical components do not exceed the value indicated in tab. 7.		N/A
8.3.3.4.5	Additional test of operational performance capability without current for withdrawable circuit-breaker.		—
	Number of operations cycles : 100		N/A
	After test, the isolating contacts, withdrawable mechanism and interlocks shall be suitable for further service.		N/A
8.3.3.5	Overload performance	•	_
	this test applies to circuit-breaker of rated current	t up to and including 630 A	_
	Type designation or serial number		
	Sample no:	#1	_
	Rated current In (A)	150A	_
	Rated operational voltage: Ue (V)	400V	_
	Rated control supply voltage of closing mechanism: Uc (V)		N/A
	Rated control supply voltage of shunt releases: Uc (V)		N/A
	Rated control supply voltage undervoltage releases: Uc (V)		N/A
	Ambient temperature 10-40 °C :	23.2°C	Р
	Number of operating cycles per hour	120	Р
	Maximum rated operational voltage: Ue (V)	400V	Р
	Number of operating cycles per hour		N/A
	Number of cycles with current (total) (closing mechanism energized at the rated Uc)		N/A
	Applied voltage: closing mechanism (V)		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload/short-circuit settings at maximum.		N/A
	Conditions, overload operations:		
	- test voltage: U/Ue = 1,05 (V)	423V	P
	- test current AC/DC: I/In = 6,0/2.5 (A)	933A	P
	- power factor/time constant:	0.51	P
	- Number of cycles manually opened: 9	9	Р
	- Number of cycles automatically opened by an overload release: 3	3	P
	for circuit-breakers having a short-circuit release the test current	of a maximum setting less than	—
	all 12 operations automatic		N/A
	If the testing means do not withstand the let-throu automatic operation	ugh energy occurring during the	
	 – 12 manual operations – three additional operations with automatic opening, made at any convenient voltage 		N/A
	- frequency: (Hz)	50Hz	Р
	- on-time max 2s:	See the oscillogram NO:SFA231303-#1-01~06	P
	Operating rate if different from Table 8		N/A
8.3.3.6	Verification of dielectric withstand	•	
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1002V/5s	P
	- no breakdown or flashover		P
	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 Ue, and shall not exceed 2 mA.	L1:440V,0.017mA L2:440V,0.015mA L3:440V,0.015mA	P
8.3.3.7	Verification of temperature-rise	·	
	- the values of temperature-rise do not exceed those specified in tab. 7.		Р
	Temperature rise of main circuit terminals \leq 80 K (K) :	71.8K	P
	conductor cross-sectional area (mm²) :	50 mm ² ×2m	Р
	test current le (A) :	150.4A	P
8.3.3.8	Verification of overload releases		<u> </u>
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	217.8A	P
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	4min43s	P
8.3.3.10	Verification of the main contact position for circuit-	breakers for isolation	1 —

Page 18 of 147

IEC 60947-2			
Clause Requirement + Test Result - Remark			
	actuating force for opening (N)	54N	P
	test force with blocked main contacts for 10 s (N) .	150N	P
	Dependent power operation		N/A
	Supply voltage of 110% of rated voltage (V)		N/A
	Three attempts of 5 s to operate the equipment at intervals of 5 min.		N/A
	Independent power operation		N/A
	Three attempts to operate the equipment by the stored energy.		N/A
	Lock ability of driving mechanism in OFF-position at test force and blocked main contacts		N/A

IEC (60947-2
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Clause	Requirement + Test
Olduse	ricquirement - rest

Result - Remark

Verdict

8	TESTS		
8.3.3	TEST SEQUENCE I: GENERAL PERFORMANC	E CHARACTERISTICS	_
8.3.3.2	Test of tripping limits and characteristic		
8.3.3.2.2	Short circuit releases		_
	Manufacturer's name or trademark	ELETROMAR	
	Type designation or serial number	1	
	Sample no:	#10	
	Rated operational voltage: Ue (V)	400V	
	Rated current: In (A)	250A	_
	Ambient temperature -5°C~+40°C:	22.4 °C	Р
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.		N/A
	Range of adjustable setting current. (A)	2500A	Р
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Electromagnetic over current releases		
	Test current: 80% of the rated, or minimum adjustable setting current: (A)	2014A	Р
	Operating time: >0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3: N-Lx:	>0.2s >0.2s >0.2s	P
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A
	Test current: 120% of the rated, or minimum adjustable setting current: (A)	3022A	Р
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:	27.5ms 21.1ms 27.3ms	P
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test current: tripping current declared for single pole operation (A)	3031A	P
	Operating time: < 0,2 s in case of instantaneous release: L1: L2: L3: N:	29.8ms 18.4ms 29.2ms	P
	Operating time: < twice time delay stated by manufacturer in case of definite time delay releases L1: L2: L3: N:		N/A
8.3.3.2.3	Overload releases		_
a)	Instantaneous or definite time-delay releases		_
	Manufacturer's name or trademark		_
	Type designation or serial number		_
	Sample no:		
	Rated operational voltage: Ue (V)		
	Rated current: In (A)		
	Ambient temperature 10-40 °C :		N/A
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.		N/A
	Range of adjustable setting current. (A)		N/A
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 90% of the rated, or minimum adjustable setting current: (A)		N/A
	Operating time: >0,2s in case of instantaneous releases:		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 90% of the maximum adjustable setting current: (A)		N/A
	Operating time: >0,2s in case of instantaneous releases		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 110% of the rated, or minimum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases:		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 110% of the maximum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
b)	Inverse time delay releases		
	Manufacturer's name or trademark	ELETROMAR	
	Type designation or serial number	1	
	Sample no:	#10	
	Rated operational voltage: Ue (V)	400V	
	Rated current: In (A)	250A	
	For releases dependent of ambient air temperature: Reference temperature	40±2°C	Р
	Test ambient temperature (°C)	40.1°C	Р
	For releases dependent on ambient air temperature, the operating characteristics shall be verified at the reference temperature, the release being energized on all phase poles. If the test made at a different ambient temperature, a correction shall be made in accordance with the manufacturer's correction temperature/current data		P
	For thermal-magnetic releases independent of ambient temperature: Tests shall be made at 30°C and 20°C or 40°C, the release being energized on all phase poles		N/A
	For electronic releases, the operating characteristic shall be verified at the ambient temperature of the test room (see 6.1.1 of IEC 60947-1), the release being energised on all phase poles.		N/A
	Test ambient air temperature:	21.3°C	Р
	Range of adjustable setting current: (A)	250A	Р
	Releases, dependent of ambient air temperature: Reference temperature (°C)	40°C	Р
	Thermal Magnetic releases, independent of ambient air temperature: at 30°C		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)	263.0A	P
	Conventional non-tripping time: 1h when $\ln \le 63A$, 2h when $\ln > 63A$	>2h	P

IEC 60947	-2
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IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	1	· · · ·	
	Test current: 130% of the rated, or minimum adjustable setting current: (A)	325.2A	P
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	103s	Р
8.3.3.3	Test of dielectric properties, impulse withstand vol	tage (Uimp indicated):	_
8.3.3.4 part1	The 1,2/50µs impulse voltage shall be applied five of 1s minimum	times for each polarity at intervals	
	- rated impulse withstand voltage (kV) :	5kV	Р
	- sea level of the laboratory:	5m	Р
	- test Uimp main circuits (kV) :	7.3kV	Р
	- test Uimp auxiliary circuits (kV) :		N/A
	- test Uimp control circuits (kV) :		N/A
	- test Uimp on open main contacts (equipment suitable for isolating) (kV) :	9.8kV	Р
a)	Application of test voltage		_
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.	7.3KV	P
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.	7.3KV	P
	 iii) Between each control and auxiliary circuit not normally connected to the main circuit and: the main circuit 		N/A
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	iv) equipment suitable for isolation	9.8kV	Р
	equipment not suitable for isolation		N/A
	- no unintentional disruptive discharge during the test's		Р
	Test of dielectric properties, dielectric withstand voltage (Uimp not indicated):		
	- rated insulation voltage (V) :	690V	Р
	- main circuits, test voltage for 1 min (V)	1892V	Р
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A

Page 23 of 147

IEC 60947-2

Clause	Requirement + Test	Result - Remark	Verdict
	-		·
	Application of test voltage		
1) with circuit-breaker in the closed position	1	P
	- between all live parts of all poles connected together and the frame of the circuit-breaker .		P
	- between each pole and all the other poles connected to the frame of the circuit-breaker		P
2) with the circuit-breaker in the open position and, additionally, in the tripped position, if any.		P
	- between all live parts of all poles connected together and the frame of the circuit-breaker.		Р
	- between the terminals of one side connected together and the terminals of the other side connected together.		Р
b	Control and auxiliary circuits		
1) - between all the control and auxiliary circuits which are not normally connected to the main circuit, connected together, and the frame of the circuit-breaker.		N/A
2) - where appropriate, between each part of the control an auxiliary circuits which may be isolated from the other parts during normal operation and all the other parts connected together.		N/A
	No unintentional disruptive discharge during the tests		Р
(i) the normal positions of operation include the tripped position, if any;		Р
(ii) circuits incorporating solid-state devices connected to the main circuit shall be disconnected for the test;		N/A
(iii) circuit-breakers not declared as suitable for isolation shall be tested with the test voltage applied across the poles of the main circuit, the line terminals being connected together and the load terminals being connected together.		N/A
(iv	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 Ue, and shall not exceed 0,5mA.	L1:440V,0.005mA L2:440V,0.005mA L3:440V,0.007mA	P
(v) circuit-breakers having a rated insulation voltage greater than 1 000 V a.c. shall be tested at a voltage of Ui + 1 200 V a.c. r.m.s. or 2 Ui whichever is the greater		N/A
(vi) withdrawable circuit-breakers shall be subject to verification of impulse withstand voltage and shall be applied between the withdrawable unit's main contacts and their associated fixed contacts, in the disconnected position.		N/A

IEC 60947-2	
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Clause	Dequirement L Test	Desult Demark	Vordiat
Clause	Requirement + Test	Result - Remark	verdict
8.3.3.4	Mechanical operation and operational performance	e capability	
8.3.3.4.2	Construction and mechanical operation		
833421	Construction		
	A withdrawable circuit-breaker shall be checked for the requirements stated in 7.1.2		N/A
	A circuit-breaker with stored energy operation shall be checked for compliance with 7.2.1.1.6, regarding the charge indicator and the direction of operation of manual energy storing		N/A
8.3.3.4.2.2	Mechanical operation		
	A circuit-breaker with dependent power operation shall comply with the requirements stated in 7.2.1.1.4		N/A
	A circuit-breaker with dependent power operation shall operate with the operating mechanism charged to the minimum and maximum limits stated by the manufacturer		N/A
	A circuit-breaker with stored energy operation shall comply with the requirements stated in 7.2.1.6 with the auxiliary supply voltage at 85% and 110% of the rated control supply voltage.		N/A
	It shall also be verified that the moving contacts cannot be moved from the open position when the operating mechanism is charged to slightly below the full charge as evidenced by the indicating device		P
	For a trip-free circuit-breaker it shall not be possible to maintain the contacts in the touching or closed position when the tripping release is in the position to trip the circuit-breaker		Р
	If the closing and opening times of a circuit- breaker are stated by the manufacturer, such times shall comply with the stated values		N/A
8.3.3.4.2.3	Undervoltage releases		_
	Undervoltage releases shall comply with the requirements of 7.2.1.3 of Part 1. For this purpose, the release shall be fitted to a circuit-breaker having the maximum current rating for which the release is suitable		N/A
i)	Drop out voltage		
	It shall be verified that the release operates to open the circuit-breaker between the voltage limits specified		N/A
	The voltage shall be reduced from rated voltage at a rate to reach 0 V in approximately 30 s		N/A
	The test for the lower limit is made without current in the main circuit and without previous heating of the release coil		N/A

IEC 60947-2	
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Clause	Requirement + Test	Result - Remark	Verdict
	In the case of a release with a range of rated voltages, this test applies to the maximum voltage of the range		N/A
	The test for the upper limit is made starting from a constant temperature corresponding to the application of rated control supply voltage to the release and rated current in the main poles of the circuit-breaker		N/A
	This test may be combined with the temperature- rise test of 8.3.3.7		N/A
	In the case of a release with a range of rated voltages, this test is made at both the minimum and maximum rated control supply voltages		N/A
ii)	Test for limits of operation		
	Starting with the circuit-breaker open, at the temperature of the test room, and with the supply voltage at 30% rated maximum control supply voltage, it shall be verified that the circuit-breaker cannot be closed by the operation of the actuator		N/A
	When the supply voltage is raised to 85% of the minimum control supply voltage, it shall be verified that the circuit-breaker can be closed by the operation of the actuator		N/A
iii)	Performance under overvoltage conditions		
	With the circuit-breaker closed and without current in the main circuit, it shall be verified that the undervoltage release will withstand the application of 110% rated control supply voltage for 4 h without impairing its functions		N/A
8.3.3.4.2.4	Shunt releases		
	Shunt releases shall comply with the requirements of 7.2.1.4 of Part 1. For this purpose, the release shall be fitted to a circuit-breaker having the maximum rated current for which the release is suitable		N/A
	It shall be verified that the release will operate to open the circuit-breaker at 70% rated control supply voltage when tested at an ambient temperature of + 55 °C \pm 2 °C without current in the main poles of the circuit-breaker		N/A
	In the case of a release having a range of rated control supply voltages, the test voltage shall be 70% of the minimum rated control supply voltage		N/A
8.3.3.4.3	Operational performance capability without curren	t.	
	Type designation or serial number		
	Sample no:	#10	
	Rated current In (A)	250A	
	Rated operational voltage: Ue (V)	400V	

N/A

IEC 60947-2				
Clause	Requirement + Test	Result - Remark	Verdict	
	Rated control supply voltage of closing			
	mechanism: Uc (V)			
	Rated control supply voltage of shunt releases: Uc (V)		N/A	
	Rated control supply voltage undervoltage releases: Uc (V)		N/A	
	Ambient temperature 10-40 °C :	23.2°C	Р	
	Number of operating cycles per hour	120	Р	
	Number of cycles without current (total) (closing mechanism energized at the rated Uc)	7000	P	
	Number of cycles without current (without releases)		N/A	
	Applied voltage of closing mechanism (V)		N/A	
	 10% of total cycles for circuit-breaker with fitted shunt release: (50% at the beginning- and 50% at the end of the test.) Energized at the rated Uc 		N/A	
	Applied voltage: shunt releases (V)		N/A	
	10% of total cycles for circuit-breaker with undervoltage releases: (50% at the beginning- and 50% at the end of the test.) Energized at the minimum rated Uc		N/A	
	10 attempts to close the breaker without applied voltage at the undervoltage releases. (Shall not possible to close the circuit-breaker.)		N/A	
	Applied voltage: undervoltage releases (V)		N/A	
	In the case of circuit-breakers fitted with electrical or pneumatic closing devices, these devices shall be supplied at their rated control supply voltage or at their rated pressure.		N/A	
	Precautions shall be taken to ensure that the temperature rises of the electrical components do not exceed the value indicated in tab. 7.		N/A	
8.3.3.4.4	Operational performance capability with current.			
	Rated current: In (A)	250A	_	
	Maximum rated operational voltage: Ue (V)	400V	_	
	Conductor cross-sectional area (mm ²) :	120mm²	P	
	Number of operating cycles per hour	120	P	
	Number of cycles with current (total) (closing mechanism energized at the rated Uc)	1000	Р	

Applied voltage: closing mechanism (V)

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		_
	- test voltage U/Ue = 1,0 (V):	403V	Р
	- test current I/In = 1,0 (A):	251.7A	Р
	- power factor/time constant:	0.81	Р
	- frequency: (Hz)	50Hz	Р
	- on-time (ms):	See the oscillogram NO:SSA231303-#10-01~03	P
	- off-time (s):	30s	Р
	In the case of circuit-breakers fitted with electrical or pneumatic closing devices, these devices shall be supplied at their rated control supply voltage or at their rated pressure.		N/A
	Precautions shall be taken to ensure that the temperature rises of the electrical components do not exceed the value indicated in tab. 7.		N/A
8.3.3.4.5	Additional test of operational performance capab withdrawable circuit-breaker.	ility without current for	
	Number of operations cycles : 100		N/A
	After test, the isolating contacts, withdrawable mechanism and interlocks shall be suitable for further service.		N/A
8.3.3.5	Overload performance	•	_
	this test applies to circuit-breaker of rated current up to and including 630 A		_
	Type designation or serial number		
	Sample no:	#10	
	Rated current In (A)	250A	_
	Rated operational voltage: Ue (V)	400V	
	Rated control supply voltage of closing mechanism: Uc (V)		N/A
	Rated control supply voltage of shunt releases: Uc (V)		N/A
	Rated control supply voltage undervoltage releases: Uc (V)		N/A
	Ambient temperature 10-40 °C :	23.1°C	Р
	Number of operating cycles per hour	120	Р
	Maximum rated operational voltage: Ue (V)	400V	Р
	Number of operating cycles per hour		N/A
	Number of cycles with current (total) (closing mechanism energized at the rated Uc)		N/A
	Applied voltage: closing mechanism (V)		N/A

IEC	60947-2
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Clause	Requirement + Test	Result - Remark	Verdict
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload/short-circuit settings at maximum.		N/A
	Conditions, overload operations:		
	- test voltage: U/Ue = 1,05 (V)	428V	Р
	- test current AC/DC: I/In = 6,0/2.5 (A)	1508A	Р
	- power factor/time constant:	0.51	Р
	- Number of cycles manually opened: 9	9	Р
	- Number of cycles automatically opened by an overload release: 3	3	Р
	for circuit-breakers having a short-circuit release the test current	of a maximum setting less than	—
	all 12 operations automatic		N/A
	If the testing means do not withstand the let-throu automatic operation	ugh energy occurring during the	—
	 – 12 manual operations – three additional operations with automatic opening, made at any convenient voltage 		N/A
	- frequency: (Hz)	50Hz	Р
	- on-time max 2s:	See the oscillogram NO:SFA231303-#10-01~06	Р
	Operating rate if different from Table 8		N/A
8.3.3.6	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1002V/5s	Р
	- no breakdown or flashover		Р
	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 Ue, and shall not exceed 2 mA.	L1:440V,0.015mA L2:440V,0.016mA L3:440V,0.015mA	P
8.3.3.7	Verification of temperature-rise	•	_
	- the values of temperature-rise do not exceed those specified in tab. 7.		Р
	Temperature rise of main circuit terminals \leq 80 K (K) :	74.7K	Р
	conductor cross-sectional area (mm ²) :	120 mm ² ×2m	P
	test current le (A) :	250.2A	Р
8.3.3.8	Verification of overload releases	1	
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	363.1A	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	5min3s	Р
8.3.3.10	Verification of the main contact position for circuit-	breakers for isolation	<u> </u>

Page 29 of 147

	IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
	actuating force for opening (N)	72.6N	P	
	test force with blocked main contacts for 10 s (N) .	150N	P	
	Dependent power operation		N/A	
	Supply voltage of 110% of rated voltage (V)		N/A	
	Three attempts of 5 s to operate the equipment at intervals of 5 min.		N/A	
	Independent power operation		N/A	
	Three attempts to operate the equipment by the stored energy.		N/A	
	Lock ability of driving mechanism in OFF-position at test force and blocked main contacts		N/A	

Page 30 of 147

	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict

8.3.4	TEST SEQUENCE II		_
	Type designation or serial number:	1	_
	Sample no:	#2	—
	Rated current: In (A)	150A	—
	Rated operational voltage: Ue (V)	400V	_
8.3.4.2	Test of rated service short-circuit breaking capacity		_
	Test sequence of operation: O – t – CO – t – CO		—
	Rated service short-circuit breaking capacity: (kA)	10kA	_
	Rated control supply voltage of closing mechanism: Uc (V)		—
	Rated control supply voltage of shunt release: Uc (V)		_
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Р
	The characteristics of the metallic screen:		_
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star	Р
	Conductor cross-sectional area: (mm ²)	50mm ²	Р

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Clause	Requirement + Test	Result - Remark	Verdict
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening torques:(Nm)	6.0Nm	Р
	Test sequence of operation: $O - t - CO - t - CO$		_
	- test voltage U: 1.05Ue(V)	428V	Р
	- r.m.s. test current AC:(kA)	10.1kA	Р
	power factor/time constant:	0.49	Р
	- Factor "n"	1.7	Р
	- peak test current: (kA)	17.4kA	Р
	Test sequence "O"		_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#2-01	Р
	- Joule integral l ² dt: (A ² s)	See the oscillogram No.: SFA231303-#2-01	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#2-02	Р
	- Joule integral I²dt: (A²s)	See the oscillogram No.: SFA231303-#2-02	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#2-03	Р
	- Joule integral I²dt: (A²s)	See the oscillogram No.: SFA231303-#2-03	Р
	The circuit-breaker should be no excessive damage		Р
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
8.3.4.3	Operational performance capability with current.		
	Rated current: In (A)	150A	
	Maximum rated operational voltage: Ue (V)	400V	_
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	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
	Conductor cross sectional cross (mm ²) :	50mm ²	
	Conductor cross-sectional area (mmr) .		
	Number of operating cycles per nour	120	
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing mechanism energized at the rated Uc)	50	
	Applied voltage: closing mechanism (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		—
	- test voltage U/Ue = 1,0 (V) :	403V	Р
	- test current I/In = 1,0 (A):	151.2A	Р
	- power factor/time constant:	0.81	Р
	- frequency: (Hz)	50Hz	Р
	- on-time (ms):	50ms	Р
	- off-time (s):	30s	Р
8.3.4.4	Verification of dielectric withstand		_
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р
	- no breakdown or flashover		Р
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)	L1:440V,0.016mA L2:440V,0.015mA L3:440V,0.016mA	Р
8.3.4.5	Verification of temperature-rise	1	_
	- the values of temperature-rise do not exceed those specified in tab. 7.		Р
	Temperature rise of main circuit terminals. \leq 80 K (K) :	74.0K	Р
	conductor cross-sectional area (mm ²):	50mm ² ×2m	Р
	test current In (A) :	150.8A	Р
8.3.4.6	Verification of overload releases		_
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	217.5A	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	3min44s	Р

Page 33 of 147

Report No.A231303

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IEC 60947-2

Clause	Requirement + Test	Result - Remark	Verdict
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8.3.4	TEST SEQUENCE II		_
	Type designation or serial number:	1	_
	Sample no:	#3	_
	Rated current: In (A)	150A	_
	Rated operational voltage: Ue (V)	230V	_
8.3.4.2	Test of rated service short-circuit breaking capacity		_
	Test sequence of operation: O – t – CO – t – CO		—
	Rated service short-circuit breaking capacity: (kA)	18kA	—
	Rated control supply voltage of closing mechanism: Uc (V)		—
	Rated control supply voltage of shunt release: Uc (V)		
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Р
	The characteristics of the metallic screen:		_
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star	Р
	Conductor cross-sectional area: (mm ²)	50mm ²	Р

IEC 60947-2	
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IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening torques:(Nm)	6.0Nm	Р
	Test sequence of operation: O – t – CO – t – CO		
	- test voltage U: 1.05Ue(V)	248V	Р
	- r.m.s. test current AC:(kA)	18.2kA	Р
	power factor/time constant:	0.29	Р
	- Factor "n"	2.0	Р
	- peak test current: (kA)	36.6kA	Р
	Test sequence "O"		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#3-01	Р
	- Joule integral l²dt: (A²s)	See the oscillogram No.: SFA231303-#3-01	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#3-02	Р
	- Joule integral I²dt: (A²s)	See the oscillogram No.: SFA231303-#3-02	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#3-03	Р
	- Joule integral I ² dt: (A ² s)	See the oscillogram No.: SFA231303-#3-03	Р
	The circuit-breaker should be no excessive damage		Р
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
8.3.4.3	Operational performance capability with current.		
	Rated current: In (A)	150A	
	Maximum rated operational voltage: Ue (V)	230V	
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IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
		50mm ²	
	Conductor cross-sectional area (mm ⁻) :		
	Number of operating cycles per hour	120	
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing mechanism energized at the rated Uc)	50	_
	Applied voltage: closing mechanism (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		—
	- test voltage U/Ue = 1,0 (V) :	231V	Р
	- test current I/In = 1,0 (A):	151.4A	Р
	- power factor/time constant:	0.81	Р
	- frequency: (Hz)	50Hz	Р
	- on-time (ms):	50ms	Р
	- off-time (s):	30s	Р
8.3.4.4	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р
	- no breakdown or flashover		Р
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)	L1:253V,0.016mA L2:253V,0.015mA L3:253V,0.017mA	Р
8.3.4.5	Verification of temperature-rise		
	- the values of temperature-rise do not exceed those specified in tab. 7.		Р
	Temperature rise of main circuit terminals. \leq 80 K (K) :	71.5K	Р
	conductor cross-sectional area (mm ²):	50mm ² ×2m	Р
	test current In (A) :	150.8A	Р
8.3.4.6	Verification of overload releases	1	
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	217.8A	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	4min1s	Р

Page 36 of 147

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict

			-
8.3.4	TEST SEQUENCE II		_
	Type designation or serial number:	1	_
	Sample no:	#4	_
	Rated current: In (A)	40A	_
	Rated operational voltage: Ue (V)	230V	_
8.3.4.2	Test of rated service short-circuit breaking capacity		_
	Test sequence of operation: $O - t - CO - t - CO$		_
	Rated service short-circuit breaking capacity: (kA)	18kA	_
	Rated control supply voltage of closing mechanism: Uc (V)		_
	Rated control supply voltage of shunt release: Uc (V)		_
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Р
	The characteristics of the metallic screen:		_
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star	Р
	Conductor cross-sectional area: (mm ²)	10mm ²	Р
		-	
IEC 60947-2			
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Clause	Requirement + Test	Result - Remark	Verdict
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening torques:(Nm)	6.0Nm	Р
	Test sequence of operation: O – t – CO – t – CO		
	- test voltage U: 1.05Ue(V)	248V	Р
	- r.m.s. test current AC:(kA)	18.2kA	Р
	power factor/time constant:	0.29	Р
	- Factor "n"	2.0	Р
	- peak test current: (kA)	36.6kA	Р
	Test sequence "O"		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#4-01	Р
	- Joule integral l²dt: (A²s)	See the oscillogram No.: SFA231303-#4-01	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#4-02	Р
	- Joule integral l²dt: (A²s)	See the oscillogram No.: SFA231303-#4-02	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#4-03	Р
	- Joule integral l ² dt: (A ² s)	See the oscillogram No.: SFA231303-#4-03	Р
	The circuit-breaker should be no excessive damage		Р
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
8.3.4.3	Operational performance capability with current.	1	N/A
	Rated current: In (A)		N/A
	Maximum rated operational voltage: Ue (V)		N/A

Clause	Requirement + Test	Result - Remark	Verdict
	Conductor cross-sectional area (mm ²):		N/A
	Number of operating cycles per hour		N/A
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing mechanism energized at the rated Uc)		N/A
	Applied voltage: closing mechanism (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		
	- test voltage U/Ue = 1,0 (V) :		N/A
	- test current I/In = 1,0 (A):		N/A
	- power factor/time constant:		N/A
	- frequency: (Hz)		N/A
	- on-time (ms):		N/A
	- off-time (s):		N/A
8.3.4.4	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р
	- no breakdown or flashover		Р
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)	L1:253V,0.017mA L2:253V,0.016mA L3:253V,0.015mA	Р
8.3.4.5	Verification of temperature-rise	·	N/A
	- the values of temperature-rise do not exceed those specified in tab. 7.		N/A
	Temperature rise of main circuit terminals. \leq 80 K (K) :		N/A
	conductor cross-sectional area (mm ²):		N/A
	test current In (A):		N/A
8.3.4.6	Verification of overload releases	•	
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	58.2A	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	4min19s	Р
1	1	1	

Page 39 of 147

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict

834			
0.0.1	Type designation or serial number:	1	
	Sample no:	, #11	
	Sample no.	#11	
	Rated current: In (A)	250A	
	Rated operational voltage: Ue (V)	400V	
8.3.4.2	Test of rated service short-circuit breaking capacity		
	Test sequence of operation: $O - t - CO - t - CO$	1	
	Rated service short-circuit breaking capacity: (kA)	15kA	—
	Rated control supply voltage of closing mechanism: Uc (V)		_
	Rated control supply voltage of shunt release: Uc (V)		
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Р
	The characteristics of the metallic screen:		
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star	Р
	Conductor cross-sectional area: (mm ²)	120mm ²	Р

IEC 60947-2

IEC 60947-2			
Requirement + Test	Result - Remark	Verdict	
If terminals unmarked: line connected at: (underside/upside)		N/A	
Tightening torques:(Nm)	6.0Nm	Р	
Test sequence of operation: O – t – CO – t – CO			
- test voltage U: 1.05Ue(V)	427V	Р	
- r.m.s. test current AC:(kA)	15.5kA	Р	
power factor/time constant:	0.29	Р	
- Factor "n"	2.0	Р	
- peak test current: (kA)	31.1kA	Р	
Test sequence "O"			
- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#11-01	Р	
- Joule integral I²dt: (A²s)	See the oscillogram No.: SFA231303-#11-01	Р	
Pause, t: (min)	3min	Р	
Test sequence "CO"			
- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#11-02	Р	
- Joule integral I ² dt: (A ² s)	See the oscillogram No.: SFA231303-#11-02	Р	
Pause, t: (min)	3min	Р	
Test sequence "CO"	1		
- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#11-03	Р	
- Joule integral I ² dt: (A ² s)	See the oscillogram No.: SFA231303-#11-03	Р	
The circuit-breaker should be no excessive damage		Р	
Melting of the fusible element		Р	
Damage to insulation on conductors		Р	
Holes in the PE-sheet for test sequence "O"		Р	
Cracks observed		Р	
Operational performance capability with current.			
Rated current: In (A)	250A		
Maximum rated anarational valtage: Lla () ()	4001/		
	Requirement + Test If terminals unmarked: line connected at: (underside/upside) Tightening torques:(Nm) Test sequence of operation: O - t - CO - t - CO - test voltage U: 1.05Ue(V) - r.m.s. test current AC:(kA) power factor/time constant: - Factor "n" - peak test current: (kA) Test sequence "O" - max. let-through current: (kApeak) - Joule integral I ² dt: (A ² s) Pause, t: (min) Test sequence "CO" - max. let-through current: (kApeak) - Joule integral I ² dt: (A ² s) Pause, t: (min) Test sequence "CO" - max. let-through current: (kApeak) - Joule integral I ² dt: (A ² s) Pause, t: (min) Test sequence "CO" - max. let-through current: (kApeak) - Joule integral I ² dt: (A ² s) Pause, t: (min) Test sequence "CO" - max. let-through current: (kApeak) - Joule integral I ² dt: (A ² s) The circuit-breaker should be no excessive damage Melting of the fusible element Damage to insulation on conductors Holes in the PE-sheet for test sequence "O"	Requirement + Test Result - Remark If terminals unmarked: line connected at: (underside/upside) 6.0Nm Tightening torques:(Nm) 6.0Nm Test sequence of operation: O - t - CO - t - CO 427V - test voltage U: 1.05Ue(V) 427V - r.m.s. test current AC:(kA) 15.5kA power factor/time constant: 0.29 - Factor "n" 2.0 - peak test current: (kA) 31.1kA Test sequence "O" - - max. let-through current: (kApeak) See the oscillogram No.: SFA231303#11-01 - Joule integral I ² dt: (A ² s) See the oscillogram No.: SFA231303#11-01 Pause, t: (min) 3min Test sequence "CO" - - max. let-through current: (kApeak) See the oscillogram No.: SFA231303#11-02 Pause, t: (min) 3min Test sequence "CO" - - max. let-through current: (kApeak) See the oscillogram No.: SFA231303#11-02 Pause, t: (min) 3min Test sequence "CO" - - max. let-through current: (kApeak) See the oscillogram No.: SFA231303#11-03 - Joule integral I ² dt: (A ² s) See the oscillogram No.: SFA231303#11-03	

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
		400 0	
	Conductor cross-sectional area (mm ²) :	120mm ²	
	Number of operating cycles per hour	120	
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing mechanism energized at the rated Uc)	50	_
	Applied voltage: closing mechanism (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		
	- test voltage U/Ue = 1,0 (V) :	403V	Р
	- test current I/In = 1,0 (A):	252.2A	Р
	- power factor/time constant:	0.81	Р
	- frequency: (Hz)	50Hz	Р
	- on-time (ms):	50ms	Р
	- off-time (s):	30s	Р
8.3.4.4	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р
	- no breakdown or flashover		Р
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)	L1:440V,0.016mA L2:440V,0.015mA L3:440V,0.016mA	Р
8.3.4.5	Verification of temperature-rise	1	
	- the values of temperature-rise do not exceed those specified in tab. 7.		Р
	Temperature rise of main circuit terminals. \leq 80 K (K) :	72.1K	Р
	conductor cross-sectional area (mm ²):	120mm ² ×2m	Р
	test current In (A):	250.2A	Р
8.3.4.6	Verification of overload releases	1	
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	362.7A	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	3min58s	Р

Page 42 of 147

IEC 60947-2				
Clause	Requirement + Test		Result - Remark	Verdict

TEST SEQUENCE II		
Type designation or serial number:	1	_
Sample no:	#12	_
Rated current: In (A)	250A	_
Rated operational voltage: Ue (V)	230V	_
Test of rated service short-circuit breaking capacity		_
Test sequence of operation: $O - t - CO - t - CO$		_
Rated service short-circuit breaking capacity: (kA)	20kA	_
Rated control supply voltage of closing mechanism: Uc (V)		_
Rated control supply voltage of shunt release: Uc (V)		_
For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
closing mechanism energized with 85% at the rated Uc: (V)		N/A
The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
Test made in free air:		Р
Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Р
The characteristics of the metallic screen:		_
- woven wire mesh		N/A
- perforated metal		Р
- expanded metal		N/A
- ratio hole area/total area: 0,45-0,65	0.50	Р
- size of hole: <30mm ²	29mm ²	Р
- finish: bare or conductive plating	conductive plating	Р
Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
Circuit is earthed at: (load-star- or supply-star point)	supply-star	Р
Conductor cross-sectional area: (mm ²)	120mm ²	Р
	TEST SEQUENCE II Type designation or serial number: Sample no: Rated current: In (A) Rated operational voltage: Ue (V) Test of rated service short-circuit breaking capacity Test sequence of operation: O - t - CO - t - CO Rated service short-circuit breaking capacity: (kA) Rated control supply voltage of closing mechanism: Uc (V) Rated control supply voltage of shunt release: Uc (V) For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum. closing mechanism energized with 85% at the rated Uc: (V) The circuit-breaker is mounted complete on its own support or an equivalent support. Test made in free air: Distances of the metallic screen's: (all sides) The characteristics of the metallic screen: - woven wire mesh - perforated metal - expanded metal - ratio hole area/total area: 0,45-0,65 - size of hole: <30mm ² - finish: bare or conductive plating Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure: Fuse "F": copper wire: diameter 0,8 mm, 50 mm long Circuit is earthed at: (load-star- or supply-star point) </td <td>TEST SEQUENCE II Type designation or serial number: / Sample no: #12 Rated current: In (A) 250A Rated operational voltage: Ue (V) 230V Test of rated service short-circuit breaking capacity Test of rated service short-circuit breaking capacity: (KA) Rated service short-circuit breaking capacity: (KA) 20kA Rated control supply voltage of closing mechanism: Uc (V) 20kA Rated control supply voltage of shunt release: Uc (V) For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum. closing mechanism energized with 85% at the rated U:: (V) The circuit-breaker is mounted complete on its own support or an equivalent support. Test made in free air: up and down: / mm left and right: / mm front and back: 100/0 mm The characteristics of the metallic screen: - -woven wire mesh 0.50 - size of hole: <30mm²</td> 29mm² - finish: bare or conductive plating conductive plating Test made in specified individual enclosure: 29mm² - finish: bare or conductive plating conductive plating - expanded metal - - ratio hole area/total area: 0.45-0.65 0.50 - s	TEST SEQUENCE II Type designation or serial number: / Sample no: #12 Rated current: In (A) 250A Rated operational voltage: Ue (V) 230V Test of rated service short-circuit breaking capacity Test of rated service short-circuit breaking capacity: (KA) Rated service short-circuit breaking capacity: (KA) 20kA Rated control supply voltage of closing mechanism: Uc (V) 20kA Rated control supply voltage of shunt release: Uc (V) For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum. closing mechanism energized with 85% at the rated U:: (V) The circuit-breaker is mounted complete on its own support or an equivalent support. Test made in free air: up and down: / mm left and right: / mm front and back: 100/0 mm The characteristics of the metallic screen: - -woven wire mesh 0.50 - size of hole: <30mm²

IEC 60947-2	
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IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening torques:(Nm)	6.0Nm	Р
	Test sequence of operation: O – t – CO – t – CO		
	- test voltage U: 1.05Ue(V)	243V	Р
	- r.m.s. test current AC:(kA)	20.4kA	Р
	power factor/time constant:	0.28	Р
	- Factor "n"	2.0	Р
	- peak test current: (kA)	41.4kA	Р
	Test sequence "O"		_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#12-01	Р
	- Joule integral l ² dt: (A ² s)	See the oscillogram No.: SFA231303-#12-01	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#12-02	Р
	- Joule integral l²dt: (A²s)	See the oscillogram No.: SFA231303-#12-02	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#12-03	Р
	- Joule integral l²dt: (A²s)	See the oscillogram No.: SFA231303-#12-03	Р
	The circuit-breaker should be no excessive damage		Р
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
8.3.4.3	Operational performance capability with current.		_
	Rated current: In (A)	250A	_
	Maximum rated operational voltage: Ue (V)	230V	

Verdict

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Clause

IEC 60947-2

Requirement + Test	Result - Remark	
Conductor cross-sectional area (mm ²):	120mm ²	
Number of operating cycles per hour	120	

	Number of operating cycles per hour	120	
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing mechanism energized at the rated Uc)	50	—
	Applied voltage: closing mechanism (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		
	- test voltage U/Ue = 1,0 (V) :	232V	Р
	- test current I/In = 1,0 (A):	251.6A	Р
	- power factor/time constant:	0.81	Р
	- frequency: (Hz)	50Hz	Р
	- on-time (ms):	50ms	Р
	- off-time (s):	30s	Р
8.3.4.4	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р
	- no breakdown or flashover		Р
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)	L1:253V,0.016mA L2:253V,0.017mA L3:253V,0.015mA	Р
8.3.4.5	Verification of temperature-rise	•	
	- the values of temperature-rise do not exceed those specified in tab. 7.		Р
	Temperature rise of main circuit terminals. \leq 80 K (K) :	75.0K	Р
	conductor cross-sectional area (mm ²):	120mm ² ×2m	Р
	test current In (A) :	250.8A	Р
8.3.4.6	Verification of overload releases		
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	363A	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	4min7s	Р

Page 45 of 147

		IEC 60947-2		
Clause	Requirement + Test		Result - Remark	Verdict

8.3.4	TEST SEQUENCE II		—
	Type designation or serial number:	1	_
	Sample no:	#13	_
	Rated current: In (A)	125A	_
	Rated operational voltage: Ue (V)	230V	_
8.3.4.2	Test of rated service short-circuit breaking capacity		_
	Test sequence of operation: $O - t - CO - t - CO$		
	Rated service short-circuit breaking capacity: (kA)	20kA	
	Rated control supply voltage of closing mechanism: Uc (V)		—
	Rated control supply voltage of shunt release: Uc (V)		—
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Р
	The characteristics of the metallic screen:		_
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star	Р
	Conductor cross-sectional area: (mm ²)	50mm ²	Р

IEC	60947-2	
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	IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
	If terminals unmarked: line connected at: (underside/upside)		N/A	
	Tightening torques:(Nm)	6.0Nm	Р	
	Test sequence of operation: O – t – CO – t – CO			
	- test voltage U: 1.05Ue(V)	243V	Р	
	- r.m.s. test current AC:(kA)	20.4kA	Р	
	power factor/time constant:	0.28	Р	
	- Factor "n"	2.0	Р	
	- peak test current: (kA)	41.4kA	Р	
	Test sequence "O"	1		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#13-01	Р	
	- Joule integral I²dt: (A²s)	See the oscillogram No.: SFA231303-#13-01	Р	
	Pause, t: (min)	3min	Р	
	Test sequence "CO"		_	
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#13-02	Р	
	- Joule integral I²dt: (A²s)	See the oscillogram No.: SFA231303-#13-02	Р	
	Pause, t: (min)	3min	Р	
	Test sequence "CO"		_	
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#13-03	Р	
	- Joule integral I²dt: (A²s)	See the oscillogram No.: SFA231303-#13-03	Р	
	The circuit-breaker should be no excessive damage		Р	
	Melting of the fusible element		Р	
	Damage to insulation on conductors		Р	
	Holes in the PE-sheet for test sequence "O"		Р	
	Cracks observed		Р	
8.3.4.3	Operational performance capability with current.			
	Rated current: In (A)		N/A	
	Maximum rated operational voltage: Ue (V)		N/A	
	-	•		

Clause	Requirement + Test	Result - Remark	Verdict
	Conductor cross-sectional area (mm ²)		N/A
	Number of operating cycles per hour		N/A
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing mechanism energized at the rated Uc)		N/A
	Applied voltage: closing mechanism (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		—
	- test voltage U/Ue = 1,0 (V) :		N/A
	- test current I/In = 1,0 (A):		N/A
	- power factor/time constant:		N/A
	- frequency: (Hz)		N/A
	- on-time (ms):		N/A
	- off-time (s):		N/A
8.3.4.4	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	P
	- no breakdown or flashover		Р
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)	L1:253V,0.016mA L2:253V,0.017mA L3:253V,0.016mA	Р
8.3.4.5	Verification of temperature-rise		
	- the values of temperature-rise do not exceed those specified in tab. 7.		N/A
	Temperature rise of main circuit terminals. \leq 80 K (K) :		N/A
	conductor cross-sectional area (mm ²):		N/A
	test current In (A):		N/A
8.3.4.6	Verification of overload releases	•	
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	181.6A	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	4min49s	Р

Page 48 of 147

	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict

8.3.5	TEST SEQUENCE III:		_
	Type designation or serial number:	1	
	Sample no:	#5	
	Rated current: In (A)	150A	
	Rated operational voltage: Ue (V)	400V	
8352	Verification of overload releases		
0.0.0.2	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.		_
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.		—
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1: L2: L3:	222s 140s 187s	Р
8.3.5.3	Test of rated ultimate short-circuit breaking capacity		_
	The test sequence of operations is O – t – CO		_
	Rated ultimate short-circuit breaking capacity: (kA)	15kA	Р
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Р
	The characteristics of the metallic screen:		_
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0.45-0.65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р

	IEC 60947-2				
Clause	Requirement + Test	Result - Remark	Verdict		
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A		
	Fuse "F": copper wire: diameter 0.8 mm, 50 mm long		Р		
	Circuit is earthed at: (load-star- or supply-star point)	supply-star point	Р		
	Conductor cross-sectional area: (mm ²)	50mm ²	Р		
	If terminals unmarked: line connected at: (underside/upside)		N/A		
	Tightening, torques: (Nm)	6.0Nm	Р		
	Test sequence of operation: O – t – CO				
	- test voltage U=1.05Ue (V)	427V	Р		
	- r.m.s. test current AC: (kA)	15.5kA	Р		
	- ratio hole area/total area: 0.30-0.25	0.29	Р		
	- Factor "n"	2.0	Р		
	- peak test current: (kA)	31.1kA	Р		
	Test sequence "O"	·			
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#5-01	Р		
	- Joule integral I ² dt: (A ² s)	See the oscillogram No.: SFA231303-#5-01	Р		
	Pause, t: (min)	3min	Р		
	Test sequence "CO"	·			
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#5-02	Р		
	- Joule integral I ² dt: (A ² s)	See the oscillogram No.:SFA231303-#5-02	Р		
	The circuit-breaker should be no excessive damage		Р		
	Melting of the fusible element		Р		
	Damage to insulation on conductors		Р		
	Holes in the PE-sheet for test sequence "O"		Р		
	Cracks observed		Р		
8.3.5.4	Verification of dielectric withstand	,			
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р		
	- no breakdown or flashover				

Page 50 of 147

Report No.A231303

IEC 60947-2

				1
Clause	Requirement + Test	Result - Remark	Verdict	
		1		
	- the leaking current for circuit-breaker suitable for	L1:440V,0.017mA		
	isolation: (<6mA / 1.1 Ue)	L2:440V,0.018mA		
		L3:440V,0.019mA		
8.3.5.5	Verification of overload releases		_	
	The operation of overload releases shall be verified current setting on each pole separately.	at 2,5 times the value of their	—	
	The operating time shall not exceed the max. values twice the current setting at the reference temperature	stated by the manufacturer for e, on a pole singly.	—	
	Time specified by the manufacturer:	600s	Р	
	- Operation time: (s) L1:	282s	Р	_
	L2:	253s		
	L3:	277s		

N/A

	Page 51 of 147	Report No	A231303
	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
8.3.5	TEST SEQUENCE III:		_
	Type designation or serial number:	1	_
	Sample no:	#6	_
	Rated current: In (A)	150A	_
	Rated operational voltage: Ue (V)	230V	
8.3.5.2	Verification of overload releases		_
	The operation of overload releases shall be verified setting on each pole separately.	at twice the value of their current	—
	The operating time shall not exceed the max. value s twice the current setting at the reference temperature	tated by the manufacturer for , on a pole singly.	
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1: L2: L3:	235s 180s 111s	Р
8.3.5.3	Test of rated ultimate short-circuit breaking capacity		_
	The test sequence of operations is O – t – CO		
	Rated ultimate short-circuit breaking capacity: (kA)	25kA	Р
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm	Р
		front and back: 100/0 mm	
	The characteristics of the metallic screen:		_
	- woven wire mesh		N/A
	- perforated metal		P
	- expanded metal		N/A
	- ratio hole area/total area: 0.45-0.65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р

Test made in specified individual enclosure: Details of these tests, including the dimensions of

the enclosure:

Page 52 of 147

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	copper wire: diameter 0.8 mm, 50 mm long		
	Circuit is earthed at: (load-star- or supply-star point)	supply-star point	Р
	Conductor cross-sectional area: (mm ²)	50mm ²	Р
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening, torques: (Nm)	6.0Nm	Р
	Test sequence of operation: O – t – CO		
	- test voltage U=1.05Ue (V)	246V	Р
	- r.m.s. test current AC: (kA)	25.7kA	Р
	- ratio hole area/total area: 0.25-0.20	0.23	Р
	- Factor "n"	2.1	Р
	- peak test current: (kA)	53.4kA	Р
	Test sequence "O"		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#6-01	Р
	- Joule integral l²dt: (A²s)	See the oscillogram No.: SFA231303-#6-01	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"	·	
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#6-02	Р
	- Joule integral I²dt: (A²s)	See the oscillogram No.:SFA231303-#6-02	Р
	The circuit-breaker should be no excessive damage		Р
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
8.3.5.4	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р
	- no breakdown or flashover		

Page 53 of 147

Γ

	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
			-
	- the leaking current for circuit-breaker suitable for	L1:254V,0.120mA	
	isolation: (<6mA / 1.1 Ue)	L2:254V,0.314mA	
		L3:254V,0.612mA	
8.3.5.5	Verification of overload releases		
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.		—
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1:	346s	Р
	L2:	101s	
	L3:	229s	

IEC	60947-2	
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Clause Requirement + Test	Result - Remark	Verdict
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8.3.5	TEST SEQUENCE III:		_
	Type designation or serial number:	1	
	Sample no:	#7	
	Rated current: In (A)	40A	
	Rated operational voltage: Ue (V)	230V	
8.3.5.2	Verification of overload releases		
	The operation of overload releases shall be verified setting on each pole separately.	at twice the value of their current	_
	The operating time shall not exceed the max. value s twice the current setting at the reference temperature	tated by the manufacturer for , on a pole singly.	
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1: L2: L3:	222s 148s 131s	Р
8.3.5.3	Test of rated ultimate short-circuit breaking capacity		_
	The test sequence of operations is O – t – CO		
	Rated ultimate short-circuit breaking capacity: (kA)	25kA	Р
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Ρ
	The characteristics of the metallic screen:		
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0.45-0.65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0.8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star point	Р
	Conductor cross-sectional area: (mm ²)	10mm ²	Р
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening, torques: (Nm)	6.0Nm	Р
	Test sequence of operation: O – t – CO		
	- test voltage U=1.05Ue (V)	246V	Р
	- r.m.s. test current AC: (kA)	25.7kA	Р
	- ratio hole area/total area: 0.25-0.20	0.23	Р
	- Factor "n"	2.1	Р
	- peak test current: (kA)	53.4kA	Р
	Test sequence "O"		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#7-01	Р
	- Joule integral I ² dt: (A ² s)	See the oscillogram No.: SFA231303-#7-01	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#7-02	Р
	- Joule integral I ² dt: (A ² s)	See the oscillogram No.:SFA231303-#7-02	Р
	The circuit-breaker should be no excessive damage		Р
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
8.3.5.4	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р
	- no breakdown or flashover		
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Page 56 of 147

Γ

Report No.A231303

	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
-			·
	- the leaking current for circuit-breaker suitable for	L1:253V,0.017mA	
	isolation: (<6mA / 1.1 Ue)	L2:253V,0.016mA	
		L3:253V,0.018mA	
8.3.5.5	Verification of overload releases		
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value s twice the current setting at the reference temperature	stated by the manufacturer for e, on a pole singly.	—
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1:	98s	Р
	L2:	88s	
	L3:	91s	

IEC 6	0947-2
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Clause Requirement + Test	Result - Remark	Verdict
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8.3.5			
	Type designation or serial number:	1	
	Sample no:	#14	—
	Rated current: In (A)	250A	
	Rated operational voltage: Ue (V)	400V	_
8.3.5.2	Verification of overload releases		
	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.		—
	The operating time shall not exceed the max. value si twice the current setting at the reference temperature	tated by the manufacturer for , on a pole singly.	—
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1: L2: L3:	232s 189s 176s	Р
8.3.5.3	Test of rated ultimate short-circuit breaking capacity		
	The test sequence of operations is O – t – CO		
	Rated ultimate short-circuit breaking capacity: (kA)	20kA	Р
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm	Р
		left and right: / mm	
	front and back: 100/0 mm		
	The characteristics of the metallic screen:		
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0.45-0.65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р

	IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A	
	Fuse "F": copper wire: diameter 0.8 mm, 50 mm long		Р	
	Circuit is earthed at: (load-star- or supply-star point)	supply-star point	Р	
	Conductor cross-sectional area: (mm ²)	120mm ²	Р	
	If terminals unmarked: line connected at: (underside/upside)		N/A	
	Tightening, torques: (Nm)	6.0Nm	Р	
	Test sequence of operation: O – t – CO			
	- test voltage U=1.05Ue (V)	428V	Р	
	- r.m.s. test current AC: (kA)	20.6kA	Р	
	- ratio hole area/total area: 0.30-0.25	0.27	Р	
	- Factor "n"	2.0	Р	
	- peak test current: (kA)	41.4kA	Р	
	Test sequence "O"			
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#14-01	Р	
	- Joule integral I ² dt: (A ² s)	See the oscillogram No.: SFA231303-#14-01	Р	
	Pause, t: (min)	3min	Р	
	Test sequence "CO"			
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#14-02	Р	
	- Joule integral I ² dt: (A ² s)	See the oscillogram No.:SFA231303-#14-02	Р	
	The circuit-breaker should be no excessive damage		Р	
	Melting of the fusible element		Р	
	Damage to insulation on conductors		Р	
	Holes in the PE-sheet for test sequence "O"		Р	
	Cracks observed		Р	
8.3.5.4	Verification of dielectric withstand		_	
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р	
	- no breakdown or flashover			
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Page 59 of 147

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Report No.A231303

IEC 60947-2

	IEC 00947-2		
Clause	Requirement + Test	Result - Remark	Verdict
	- the leaking current for circuit-breaker suitable for	L1:440V,0.017mA	
	isolation: (<6mA / 1.1 Ue)	L2:440V,0.021mA	
		L3:440V,0.018mA	
8.3.5.5	Verification of overload releases		
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value s twice the current setting at the reference temperature	stated by the manufacturer for e, on a pole singly.	
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1:	84s	Р
	L2:	79s	
	L3:	80s	

IEC 60947-2	
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Clause	Requirement + Test	Result - Remark	Verdict
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8.3.5	TEST SEQUENCE III:		
	Type designation or serial number:	1	
	Sample no:	#15	
	Rated current: In (A)	250A	
	Rated operational voltage: Ue (V)	230V	
8.3.5.2	Verification of overload releases		
	The operation of overload releases shall be verified setting on each pole separately.	at twice the value of their current	—
	The operating time shall not exceed the max. value s twice the current setting at the reference temperature	tated by the manufacturer for , on a pole singly.	
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1: L2: L3:	151s 145s 162s	Р
8.3.5.3	Test of rated ultimate short-circuit breaking capacity		_
	The test sequence of operations is O – t – CO		
	Rated ultimate short-circuit breaking capacity: (kA)	25kA	Р
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Р
	The characteristics of the metallic screen:		
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0.45-0.65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0.8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star point	Р
	Conductor cross-sectional area: (mm ²)	120mm ²	Р
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening, torques: (Nm)	6.0Nm	Р
	Test sequence of operation: O – t – CO		
	- test voltage U=1.05Ue (V)	246V	Р
	- r.m.s. test current AC: (kA)	25.7kA	Р
	- ratio hole area/total area: 0.25-0.20	0.23	Р
	- Factor "n"	2.1	Р
	- peak test current: (kA)	53.4kA	Р
	Test sequence "O"	·	_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#15-01	Р
	- Joule integral l²dt: (A²s)	See the oscillogram No.: SFA231303-#15-01	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"	·	_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#15-02	Р
	- Joule integral l ² dt: (A ² s)	See the oscillogram No.:SFA231303-#15-02	Р
	The circuit-breaker should be no excessive damage		Р
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
8.3.5.4	Verification of dielectric withstand		_
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р
	- no breakdown or flashover		
	I	1	1

Page 62 of 147

Report No.A231303

Γ

IEC 60947-2				
Clause	Requirement + Test	Result - Remark	Verdict	
	- the leaking current for circuit-breaker suitable for	L1:254V,0.082mA		
	isolation: (<6mA / 1.1 Ue)	L2:254V,0.017mA		
		L3:254V,0.008mA		
8.3.5.5	Verification of overload releases			
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		_	
	The operating time shall not exceed the max. value s twice the current setting at the reference temperature	stated by the manufacturer for e, on a pole singly.	_	
	Time specified by the manufacturer:	600s	Р	
	- Operation time: (s) L1:	62.3s	Р	
	L2:	78.4s		
	L3:	69.5s		

IEC 60947-2

Clause Requirement + Test	Result - Remark	Verdict
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8.3.5	TEST SEQUENCE III:		
	Type designation or serial number:	1	_
	Sample no:	#16	
	Rated current: In (A)	125A	
	Rated operational voltage: Ue (V)	230V	_
8.3.5.2	Verification of overload releases	I	_
	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value s twice the current setting at the reference temperature	tated by the manufacturer for , on a pole singly.	
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1: L2: L3:	308s 240s 95s	Р
8.3.5.3	Test of rated ultimate short-circuit breaking capacity		
	The test sequence of operations is O – t – CO		
	Rated ultimate short-circuit breaking capacity: (kA)	25kA	Р
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back: 100/0 mm	Р
	The characteristics of the metallic screen:		—
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0.45-0.65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р
•	-	*	

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0.8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star point	Р
	Conductor cross-sectional area: (mm ²)	50mm²	Р
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening, torques: (Nm)	6.0Nm	Р
	Test sequence of operation: O – t – CO		
	- test voltage U=1.05Ue (V)	246V	Р
	- r.m.s. test current AC: (kA)	25.7kA	Р
	- ratio hole area/total area: 0.25-0.20	0.23	Р
	- Factor "n"	2.1	Р
	- peak test current: (kA)	53.4kA	Р
	Test sequence "O"		_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#16-01	Р
	- Joule integral I²dt: (A²s)	See the oscillogram No.: SFA231303-#16-01	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO"		_
	- max. let-through current: (kApeak)	See the oscillogram No.: SFA231303-#16-02	Р
	- Joule integral l²dt: (A²s)	See the oscillogram No.:SFA231303-#16-02	Р
	The circuit-breaker should be no excessive damage		Р
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
8.3.5.4	Verification of dielectric withstand	,	
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V, 5s	Р
	- no breakdown or flashover		
	1	L	

Page 65 of 147

Report No.A231303

Γ

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- the leaking current for circuit-breaker suitable for	L1:254V,0.005mA	
	isolation: (<6mA / 1.1 Ue)	L2:254V,0.006mA	
		L3:254V,0.019mA	
8.3.5.5	Verification of overload releases		
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value s twice the current setting at the reference temperature	stated by the manufacturer for e, on a pole singly.	
	Time specified by the manufacturer:	600s	Р
	- Operation time: (s) L1:	72s	Р
	L2:	75s	
	L3:	83s	

Page 66 of 147

IEC 60947-2					
Clause	Requirement + Test		Result - Remark		Verdict

H.2	Test of individual pole short-circuit breaking capacity		_
	Type designation or serial number	1	_
	Sample no:	#8	_
	Rated current: In (A)	150A	_
	Rated operational voltage: Ue (V)	400V	
	Rated ultimate short-circuit breaking capacity: (kA)	1.8kA	
	Rated control supply voltage of closing mechanism: Uc (V)		—
	Rated control supply voltage of shunt release: Uc (V)		
	The test sequence of operations is O – t - CO		
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back:100/0 mm	Р
	The characteristics of the metallic screen:		_
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star	Р
	Conductor cross-sectional area (mm ²):	50mm ²	Р

	IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
	If terminals unmarked: line connected at: (underside/upside)		N/A	
	Tightening torques: (Nm)	6.0Nm	Р	
	Test sequence of operation: O – t – CO		Р	
	Test circuit according figure: 9		Р	
	- test voltage U/Ue = 1,05 (V) :	427V	Р	
	- r.m.s. test current AC/DC: (A)	1.88kA	Р	
	power factor/time constant:	0.85	Р	
	- Factor "n"	1.42	Р	
	- peak test current (Amax) :	2.65kA	Р	
	Test sequence "O" L1			
	- max. let-through current: (kApeak) L1:	See the oscillogram No.: SFA231303-#8-01	Р	
	- Joule integral I ² dt (A ² s) L1:	See the oscillogram No.: SFA231303-#8-01	Р	
	Pause, t: (min)	3min	Р	
	Test sequence "CO" L1			
	- max. let-through current: (kApeak) L1:	See the oscillogram No.: SFA231303-#8-02	Р	
	- Joule integral I ² dt (A ² s) L1:	See the oscillogram No.: SFA231303-#8-02	Р	
	Test sequence "O" L2		—	
	- max. let-through current: (kApeak) L2:	See the oscillogram No.: SFA231303-#8-03	Р	
	- Joule integral I ² dt (A ² s) L2:	See the oscillogram No.: SFA231303-#8-03	Р	
	Pause, t: (min)	3min	Р	
	Test sequence "CO" L2		_	
	- max. let-through current: (kApeak) L2:	See the oscillogram No.: SFA231303-#8-04	Р	
	- Joule integral I ² dt (A ² s) L2:	See the oscillogram No.: SFA231303-#8-04	Р	
	Test sequence "O" L3			
	- max. let-through current: (kApeak) L3:	See the oscillogram No.: SFA231303-#8-05	Р	

Clause	Requirement + Test	Result - Remark	Verdict
	- Joule integral I ² dt (A ² s) L3:	See the oscillogram No.: SFA231303-#8-05	P
	Pause, t: (min)	3min	Р
	Test sequence "CO" L3	1	_
	- max. let-through current: (kApeak) L3:	See the oscillogram No.: SFA231303-#8-06	Р
	- Joule integral I ² dt (A ² s) L3:	See the oscillogram No.: SFA231303-#8-06	Р
	For 4-pole circuit-breakers with a protected neutral pole, the test voltage for that pole shall be phase-to-phase voltage divided by $\sqrt{3}$. This test is applicable only where the construction of the protected neutral pole differs from that of the phase poles.		N/A
	Test sequence "O" N		—
	- max. let-through current: (kApeak)N:		N/A
	- Joule integral I ² dt (A ² s)N:		N/A
	Pause, t: (min)		N/A
	Test sequence "CO" N		
	- max. let-through current: (kApeak)N:		N/A
	- Joule integral I ² dt (A ² s)N:		N/A
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
H.3	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 \ensuremath{V}	1002V,5s	
	- no breakdown or flashover		
	- the leaking current for circuit-breaker suitable for isolation: (<6mA / 1.1 Ue)	L1:440V,0.007mA L2:440V,0.006mA L3:440V,0.005mA	Р
H.4	Verification of overload releases		
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		_
	The operating time shall not exceed the max. value s twice the current setting at the reference temperature	tated by the manufacturer for , on a pole singly.	—
	Time specified by the manufacturer:	600s	Р

Page 69 of 147

Report No.A231303

IEC 60947-2

Clause	Requirement + Test	Result - Remark	Verdict
	- Operation time: (s) L1: L2:	149s 58s	P
		70S	

Page 70 of 147

	IEC 60	947-2	
Clause	Requirement + Test	Result - Remark	Verdict

H.2	Test of individual pole short-circuit breaking capacity		_
	Type designation or serial number	1	_
	Sample no:	#17	
	Rated current: In (A)	250A	_
	Rated operational voltage: Ue (V)	400V	_
	Rated ultimate short-circuit breaking capacity: (kA)	3kA	_
	Rated control supply voltage of closing mechanism: Uc (V)		—
	Rated control supply voltage of shunt release: Uc (V)		_
	The test sequence of operations is O – t - CO		
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	up and down: / mm left and right: / mm front and back:100/0 mm	Р
	The characteristics of the metallic screen:		
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65	0.50	Р
	- size of hole: <30mm ²	29mm ²	Р
	- finish: bare or conductive plating	conductive plating	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	supply-star	Р
	Conductor cross-sectional area (mm ²):	120mm ²	Р

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening torques: (Nm)	6.0Nm	Р
	Test sequence of operation: O – t – CO		Р
	Test circuit according figure: 9		Р
	- test voltage U/Ue = 1,05 (V) :	428V	Р
	- r.m.s. test current AC/DC: (A)	3.13kA	Р
	power factor/time constant:	0.89	Р
	- Factor "n"	1.42	Р
	- peak test current (Amax) :	4.49kA	Р
	Test sequence "O" L1		
	- max. let-through current: (kApeak) L1:	See the oscillogram No.: SFA231303-#17-01	Р
	- Joule integral I²dt (A²s) L1:	See the oscillogram No.: SFA231303-#17-01	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO" L1		
	- max. let-through current: (kApeak) L1:	See the oscillogram No.: SFA231303-#17-02	Р
	- Joule integral I ² dt (A ² s) L1:	See the oscillogram No.: SFA231303-#17-02	Р
	Test sequence "O" L2	•	
	- max. let-through current: (kApeak) L2:	See the oscillogram No.: SFA231303-#17-03	Р
	- Joule integral I ² dt (A ² s) L2:	See the oscillogram No.: SFA231303-#17-03	Р
	Pause, t: (min)	3min	Р
	Test sequence "CO" L2		_
	- max. let-through current: (kApeak) L2:	See the oscillogram No.: SFA231303-#17-04	Р
	- Joule integral I ² dt (A ² s) L2:	See the oscillogram No.: SFA231303-#17-04	Р
	Test sequence "O" L3		
	- max. let-through current: (kApeak) L3:	See the oscillogram No.: SFA231303-#17-05	Р

Clause	Requirement + Test	Result - Remark	Verdict
	- Joule integral I ² dt (A ² s) L3:	See the oscillogram No.: SFA231303-#17-05	Р
	Pause, t: (min)	3min	P
	Test sequence "CO" L3	1	_
	- max. let-through current: (kApeak) L3:	See the oscillogram No.: SFA231303-#17-06	Р
	- Joule integral I ² dt (A ² s) L3:	See the oscillogram No.: SFA231303-#17-06	Р
	For 4-pole circuit-breakers with a protected neutral pole, the test voltage for that pole shall be phase-to-phase voltage divided by $\sqrt{3}$. This test is applicable only where the construction of the protected neutral pole differs from that of the phase poles.		N/A
	Test sequence "O" N		—
	- max. let-through current: (kApeak)N:		N/A
	- Joule integral I²dt (A²s)N:		N/A
	Pause, t: (min)		N/A
	Test sequence "CO" N		
	- max. let-through current: (kApeak)N:		N/A
	- Joule integral I²dt (A²s)N:		N/A
	Melting of the fusible element		Р
	Damage to insulation on conductors		Р
	Holes in the PE-sheet for test sequence "O"		Р
	Cracks observed		Р
H.3	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1002V,5s	
	- no breakdown or flashover		
	- the leaking current for circuit-breaker suitable for isolation: (<6mA / 1.1 Ue)	L1:440V,0.006mA L2:440V,0.004mA L3:440V,0.006mA	Р
H.4	Verification of overload releases		
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value st twice the current setting at the reference temperature	tated by the manufacturer for , on a pole singly.	
	Time specified by the manufacturer:	600s	Р
Page 73 of 147

Report No.A231303

Clause	Requirement + Test	Result - Remark	Verdict
	- Operation time: (s) L1: 	180s 79s 124s	P

Report No.A231303

Clause	Requirement + Test	Result - Remark

Verdict

IEC60947-1	Mechanical properties of terminals		
9.2.5.2	Mechanical strength of terminals		_
	Type designation or serial number	1	
	Sample no:	#9	_
	maximum cross-sectional area of conductor (mm ²):	50mm ²	_
	diameter of thread (mm) :	7.82mm	_
	torque (Nm) :	6.0N.m	
	5 times on 2 separate clamping units		Р
IEC60947-1	Clearances and creepage distances:		_
8.1.4	For circuit-breakers for which the manufacturer has declared a value of rated impulse withstand voltage. (Uimp.)		_
	Clearances distances:		
	- Uimp is given as:	5kV	
	- pollution degree:	3	_
	- minimum clearances (mm):	5.5mm	_
	- measured clearances (mm):	14.4mm	Р
	Creepage distances:		_
	- rated insulation voltage Ui (V)	690V	_
	- pollution degree	3	
	- material group	Illa	
	- minimum creepage distances (mm)	10mm	_
	- measured creepage distances (mm)	19.4mm	Р
IEC60947-1	Glow wire testing		
8.1.2.2	Insulating components that support or fix current carrying components:	Base	_
	Test temperature:	960℃	Р
	Test time:	30s	Р
	Insulation components that do not support current carrying and grounding components:	Moulded case	—
	Test temperature:	650 ℃	Р
	Test time:	30s	Р
		•	

Page 75 of 147

Report No.A231303

	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
	There should be no flame or no heat, or the flame should extinguish within 30s after the hot wire is removed; The bottom layer of silk paper should not		Р

Report No.A231303

Clause Requirement + Test Result - Remark	
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Verdict

IEC60947-1	Mechanical properties of terminals		
9.2.5.2	Mechanical strength of terminals		
	Type designation or serial number	1	_
	Sample no:	#18	
	maximum cross-sectional area of conductor (mm ²) :	120mm ²	
	diameter of thread (mm) :	7.81mm	
	torque (Nm) :	6.0N.m	
	5 times on 2 separate clamping units		Р
IEC60947-1	Clearances and creepage distances:		_
8.1.4	For circuit-breakers for which the manufacturer has declared a value of rated impulse withstand voltage. (Uimp.)		—
	Clearances distances:		
	- Uimp is given as:	5kV	
	- pollution degree:	3	
	- minimum clearances (mm):	5.5mm	_
	- measured clearances (mm):	15.6mm	Р
	Creepage distances:		
	- rated insulation voltage Ui (V)	690V	
	- pollution degree	3	
	- material group	Illa	
	- minimum creepage distances (mm)	10mm	
	- measured creepage distances (mm)	20.9mm	Р
IEC60947-1	Glow wire testing		
8.1.2.2	Insulating components that support or fix current carrying components:	Base	_
	Test temperature:	960°C	Р
	Test time:	30s	Р
	Insulation components that do not support current carrying and grounding components:	Moulded case	—
	Test temperature:	650° ℃	Р
	Test time:	30s	Р

Page 77 of 147

Report No.A231303

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	There should be no flame or no heat, or the flame should extinguish within 30s after the hot wire is removed; The bottom layer of silk paper should not ignite.		Р





































































































































IEC 60947-2



IEC 60947-2

List of test equipment used:

No.	Equipment	Model / Type	ID	Calibration due date
1	240kVA multi magnetic circuit transformer complete set of equipment		ESR095	2024.11.06
2	Torque wrench	TLB0-20N.M	ESR145-05	2024.11.06
3	Portable data acquisition	Synegey	ESR025-02	2024.11.06
4	Temperature rise power supply	JCCK13002/400A	ESR055	2024.11.06
5	High and low temperature box	ZT100U	ESR079	2024.06.28
6	Impact pressure tester	GC-18/20kV	ESR048	2024.06.15
7	Insulation withstand voltage instrument	TOS5302	ESR070	2024.11.06
8	Mechanical life test bench		ESR180	
9	Electronic second	PS-668	ESR102-01	2025.01.02
10	AC Medium Capacity Electrical Lifetime System	/	ESR006-09	
11	Mobile data acquisition instrument		ESR186-01	2024.11.06
12	Digital torque driver	SNS-4	ESR174-02	2024.11.06
13	Torque wrench	TLB0-20N.M	ESR145-04	2024.11.06
14	AC Large Capacity Electrical Lifetime System	1	ESR005-5B	
15	Portable data acquisition	Synegey	ESR025-01	2024.11.06
16	Temperature rise characteristic power supply	800A	ESR175	2024.11.06
17	Temperature inspection instrument	34970A	ESR028-01	2024.06.15
18	Force Gauge	SF-500	ESR146	2024.11.06
19	Standard weight	0.3kg-22.7kg	ESR042-02	2024.11.09
20	Torque wrench	TLB0-20N.M	ESR145-01	2024.11.06

No.	Equipment	Model / Type	ID	Calibration due date
21	AC100kAShort circuit system		ESR002	2024.11.06
22	AC Medium Capacity Electrical Lifetime System	/	ESR006-11	
23	Mobile data acquisition instrument		ESR186-02	2024.11.06
24	Temperature rise power supply	JCCK13002/800A	ESR056	2024.11.06
25	Temperature inspection instrument	34970A	ESR171	2024.06.15
26	Temperature control box	ET12020P1ABF	ESR051	2024.06.28
27	63kVA multi magnetic circuit system	TM6-63KVA/220/8	ESR080	2024.11.06
28	Digital Caliper	150mm	ESR106-01	2024.11.06
29	Glow Wire Tester	LSK-656H	ESR046	2024.06.15

IEC 60947-2